

MTM Press Room Equipment

Tons Max.	MTM Asset #	Name of Press Manufacturer	Boilster Size	Boilster Height	Window Width	Ram Size	Maximum Upper Die Wgt.	Shut Height Min/Max	Stroke Length	Strokes Per Minute	Feed Line Pass Height Min/Max	Target Feed Line Height	Coil-Line Material Thickness Range	Maximum Coil Width	Minimum Coil I.D.	Maximum Coil O.D.	Maximum Coil Weight
110	100-1814	Bliss C-Frame	42" x 27"	44.0	C-Frame	42" x 23"	Check Press Tag	9" - 13"	8	40-80							
	Model	C110															
110	100-29	Safan Darley	4" Cushion Travel 122"				Check Press Tag	25.59" Daylight	11.81	Hand Feed							
	Serial #	H69786															
150	100-1823	Bliss C-Frame	50" x 30"	41.0	C-Frame	50" x 26"	Check Press Tag	12.5" - 17.5"	8	30-60							
	Serial #	5W-50495															
176	100-26	Seyi	29.92 x 49.21	36.5	C-Frame	22.83 x 28.35	1,200	11.81 to 15.75	7.87	30-50							
	Serial #	SN1-160-2676															
200	100-1807	Minster P2	72" x 44"	42.0	22"	72" x 26"	3,000	9"-14.950"	6"	0-120	7" - 11.5"	9"	Mild steel .018"min. - .090 x 20" .125 x 12"	20" M.S.	18-20"	60"	10,000#
	Serial #	P2-200-25966															
200	100-1806	Minster P2	48" x 44"	42.0	22"	48" x 26"	2,500	9"-14.700"	4"	75-150	Min: 6.5"	9"	Mild steel .018"min. - .093 x 18" .125 x 12"	18" M.S.	18-20"	60"	10,000#
	Serial #	P2-200-22326															
220	100-03	Aida, Straight Side	33" x 84"	45.0	33.5"	25.5" x 72.8"	2,600	13.37"-17.7"	5.9"	35 to 70	8" - 11.5"	11"	.018"min. - .125" x 18" .156" x 12"	18" M.S.	20-21"	60"	10,000#
	Serial #	10520-5062															
250	100-07	Accupress, Press Brake	11" x 168"	36.0			Check Press Tag	16.25" Daylight	8"	Hand Feed							
	Serial #	9282															
275	100-21	Seyi	36.22 x 106.30	44.5	C-Frame	27.56 x 82.68	3,175	16.93 - 21.65	9.84	22 to 45							
	Serial #	SN2-250-0677															
330	100-18	Seyi, Servo	41.34" x 101.57"	44.0	41.34"	31.5" x 89.76"	3,960	no spacer 18.9"-23.62" 3" spacer 15.9"-20.62" 6" spacer 12.9"-17.62"	11.81"(full rev)	0 to 40	no spacer 10"-20" 3" spacer 7"-17" 6" spacer 4"-14"	10"	.025"min. - .125" x 30" .160" x 12" .188 x 6"	30" M.S.	16"-21"	60"	6,000#
	Serial #	SD2-300-034															
330	100-27	Seyi	53.94 x 98.43	34.0	43.31	53.94 x 98.43	10,000	13.56-23.56	10	30 to 60			.023" Min	42" M.S.	20"-24"	72"	20,000#
	Serial #	SAG2-300-0155															
330	100-28	Stamtec	50 x 96	36.0	39.37	50 x 96	11,025	13.73-22.00	10	30 to 60							
	Serial #	B80146S002130															
400	100-13	LCM Hydraulic	59" x 98"	40.0	26"	59" x 98"	Check Press Tag	49.5" Daylight	39.37								
	Serial #	710800															
440	100-16	Seyi	55.12 x 122.05	36.0	49"	55.12 x 122.05	10,000	with 6" spacer 14"-24" w/o 6" spacer 20"-30"	12"	25 to 50	10 1/4 - 19 1/4	13"	.023" min - .125 x 36" MCRS, .187 x 30" MCRS, .250 x 24" MCRS .135 x 24" 60KSI-Y	36" M.S.	20"-24"	72"	20,000#
	Serial #	SAG2-400-169															
440	100-12	Seyi	61.02 x 145.67	35.5	51"	61.02 x 145.68	15,000	with 4" sub-plate 14"-26" w/o 4" sub-plate 18"-30"	12"	20 to 50	9" - 19"	13"	.023" Min - .110 x 48" MCRS .120 x 42" MCRS, .250" x 12" MCRS	48" M.S.	20"-24"	72"	20,000#
	Serial #	SAG-400-151															
440	100-20	Seyi	55.12 x 122.05	36.0	49"	55.12 x 122.05	10,000	with 6" spacer 14"-24" w/o 6" spacer 20"-30"	12"	25 to 50	10 1/4 - 19 1/4	13"	.018" min - .120" .160" x 12" M.S. .188" x 6" M.S.	30" M.S.	20"-24"	60"	10,000#
	Serial #	SAG2-400-169															
500	100-06	Heim Maxi-Stamp	60" x 120"	32.0	32"	60" x 120"	Check Press Tag	12"-24"	12"	30 to 60	Min: 11"	13"	.018" min - .187" .250" x 18" M.S. .290" x 12" M.S.	24" M.S.	20-21"	60"	10,000#
	Serial #	H-3892															
660	100-15	Seyi	61.02 x 145.67	31.0	51"	61.02 x 145.67	15,000	24.25"-34.25"	14.17	20 to 40	12"-24"	13"	.026" min - .156 x 48", .312 x 21" MCRS .125 x 48" 60KSI-Y, .156 x 24" 80KSI-Y .090 x 42" 80KSI-Y; 250 x 36" MCRS	48" M.S.	20"-24"	72"	20,000#
	Serial #	SAG-600-115															
660	100-17	Seyi	61.02 x 145.67	38.0	51"	61.02 x 145.67	15,000	with 8" spacer 16.25-26.25" w/o 6" spacer 24.25"-34.25"	14.17	20 to 40	12"-24"	13"	.026" min - .156 x 48", .312 x 21" MCRS .125 x 48" 60KSI-Y, .156 x 24" 80KSI-Y .090 x 42" 80KSI-Y; 250 x 36" MCRS	48" M.S.	20"-24"	72"	20,000#
	Serial #	SAG2-600-109															
660	100-14	Seyi	61.02 x 145.67	35.0	51"	61.02 x 145.68	15,000	with 4" sub-plate 14"-26" w/o 4" sub-plate 18"-30"	14.17	20 to 40	9" - 19"	13"	.026" min - .156 x 48", .312 x 21" MCRS .125 x 48" 60KSI-Y, .156 x 24" 80KSI-Y .090 x 42" 80KSI-Y; 250 x 36" MCRS	48" M.S.	20"-24"	72"	20,000#
	Serial #	SAG-6-109															
660	100-25	Seyi with	61.02 x 145.67	31.0	51"	61.02 x 145.67	15,000	No Spacer 24.25-34.25	14.17	20 to 40	Without spacer 24-11	13"	.090 x 42" 80KSI-Y; 250 x 36" MCRS (ZIGZAG) .023" Min - .110 x 48" MCRS	48" M.S.	20"-24"	72"	20,000#
	Serial #	SAG2-600-0144															
660	100-22	Stamtec	55" x 144"	35.0	50"	55" x 144"	13,228	with 9.13 spacer 14.85"-24.85" w/o spacer 23.98"-33.98"	13.98	25 to 45	9" - 19"	13"	.026" min - .156 x 48", .312 x 21" MCRS .125 x 48" 60KSI-Y, .156 x 24" 80KSI-Y .090 x 42" 80KSI-Y; 250 x 36" MCRS	48" M.S.	20"-24"	72"	20,000#
	Serial #	B606575002037															
800	100-08	Verson	60" x 108"	33.0	39"	60" x 108"	20,950	13"-27"	20	12 to 24	8" - 17.5"	13"	.312" x 20" .030" min.	30"	20-21"	60"	16,000#
	Serial #	28472															
800	100-09	Verson	54" x 120"	31.0	32"	54" x 120"	11,400	23"-35"	14	20							
	Serial #	24411															
800	100-23	Verson	60" x 120"	34.0	44"	60" x 120"	34,000	16"-40"	20	10 to 40							
	Serial #	28955															
800	100-24	Verson	60" x 120"	33.5	44"	60" x 120"	34,000	16"-40"	20	10 to 40							
	Serial #	29192															
880	100-19	Seyi	61.02 x 145.67	35.5	59"	61.02 x 145.67	15,490	w/ 6" sub-plate 16.44"-28.25" w/o 6" sub-plate 22.44"-34.25"	17.72	15 to 30	12"-24"	13"	.026" min - .156 x 48", .375 x 12" 50KSI, .312 x 21" MCRS .125 x 48" 60KSI, .156 x 24" 80KSI .090 x 42" 80KSI; 250 x 36" MCRS	48" M.S.	20"-24"	72"	20,000#
	Serial #	SAG2-800-0031															
1100	100-31	Seyi	75.98 x 181.1	36.0	63"	75.98 x 181.1	45,000	w/ 6" sub-plate 17.64"-33.39" w/o 6" sub-plate 23.62"-39.37"	17.72	15 to 30	2"-18" w/ sub-plate 8"-24" w/o subplate	13"	.026" min - .188 x 60" 50k, .375 x 18" 80KSI, .312 x 12" 100 k	60" M.S.	20"-24"	72"	30,000#
	Serial #	SAG2-1100-S-6															

Various MTM Equipment

Equipment Type	Manufacturer	Name of	X-Travel	Weight Capacity	Y-Travel	Z
	Largest Blanchard		4" x 48" Diameter	3000 lbs.		
	Largest Lathe		27" Diameter x 42" B.C.			
	Largest Surface Grinder		17"	3300 lbs.	24"	60"
	Largest Mill		80"	10,000 lbs.	150"	28"
	Heat Treat Oven		18" wide		12" Height	36" Deep
	Mits-MV4800 WEDM		31.5"	6600 lbs.	23.6"	20.1"
	Mits-MV2400 WEDM		23.62"	3300 lbs.	15.75"	11.81"
	Mits-MV1200R WEDM		15.7"	1100 lbs.	11.8"	8.7"
	Flow M3 4020b Waterjet		144"	14,000 lbs.	72"	8"
	Bystronic BySmart 3015 Fiber Laser 12Kw		60"	4050 lbs.	120"	
	Bystronic BySmart 3015 Fiber Laser 12Kw		60"	4050 lbs.	120"	

Robotic Wire Welder

Name of Manufacturer	X Travel	Y Travel	Z
Lincoln E096-01 E-Cell	24"	24"	36" = Z
2-Lincoln XHS-CM	48"	96"	2000 lb=Payload

Cinch Nut Machines

Name of Manufacturer	Size	Qty
In-Die Textron	M8 and 7/16	2 each
PemSenter Series 4	M2.5 to M6/#2-56 to 1/4	1

MTM CMM Equipment

Name of Manufacturer	X Travel	Y Travel	Z Travel
Brown & Sharpe 7107	27.6"	39.4"	26"
Table Size	30"	65"	
8-Foot Faro Arm	48"	48"	48"
9-Foot Faro Edge Arm with Laser Line Probe	54"	54"	54"

Parts Washer

Name of Manufacturer	Max Part Width	Max Height	Belt Speed
Stoelting	17.5"	5"	10 fpm
Integrity 4-Stage Washer	30"	12"	0-10 fpm

Note: Subplate/Riser available for presses to adjust Shut Heights - 10.5 x 54.0 x 116.0

Approximate Largest Tool Capability	Width	Length	Weight/LBS.
Size	60"	145"	18,000
MTM Crane Capacity			25 Tons
Hoist Fork Truck-Largest			35,000 lbs

Installed	Mfg Year	Tons	MTM Asset #	Manufacturer	Qty	Tons	MTM Asset #	Manufacturer	Mfg Year	Installed
2009	1982	110	100-1814	Bliss C-Frame	1	220	100-03	Aida	2000	2000
2022	2022	110	100-29	Safan Darley	2	500	100-06	Heim Maxi-Stamper	1997	2007
2009	1982	150	100-1823	Bliss C-Frame	3	250	100-07	Accupress, Press Brake	2007	2007
2021	2021	176	100-26	Seyi	4	800	100-08	Verson	1987	2008
2009	1985	200	100-1807	Minster P2	5	800	100-09	Verson	1973	2012
2009	1977	200	100-1806	Minster P2	6	440	100-12	Seyi	2014	2014
2000	2000	220	100-03	Aida	7	400	100-13	LCM Hydraulic	1987	2015
2007	2007	250	100-07	Accupress, Press Brake	8	660	100-14	Seyi	2015	2015
2020	2020	275	100-21	Seyi	9	660	100-15	Seyi	2016	2016
2022	2022	330	100-28	Stamtec	10	440	100-16	Seyi	2017	2017
2022	2022	330	100-27	Seyi	11	660	100-17	Seyi	2018	2018
2018	2018	330	100-18	Seyi, Servo	12	330	100-18	Seyi, Servo	2018	2018
2015	1987	400	100-13	LCM Hydraulic	13	200	100-1806	Minster P2	1977	2009
2017	2017	440	100-16	Seyi	14	200	100-1807	Minster P2	1985	2009
2014	2014	440	100-12	Seyi	15	110	100-1814	Bliss C-Frame	1982	2009
2019	2019	440	100-20	Seyi	16	150	100-1823	Bliss C-Frame	1982	2009
2007	1997	500	100-06	Heim Maxi-Stamper	17	880	100-19	Seyi	2018	2018
2016	2016	660	100-15	Seyi	18	440	100-20	Seyi	2019	2019
2018	2018	660	100-17	Seyi	19	275	100-21	Seyi	2020	2020
2015	2015	660	100-14	Seyi	20	660	100-22	Stamtec	2020	2020
2020	2020	660	100-22	Stamtec	21	800	100-23	Verson	1994	2021
2022	2022	660	100-25	Seyi	22	800	100-24	Verson	1994	2021
2008	1987	800	100-08	Verson	23	660	100-25	Seyi	2022	2022
2012	1973	800	100-09	Verson	24	176	100-26	Seyi	2021	2021
2021	1994	800	100-23	Verson	25	330	100-27	Seyi	2022	2022
2021	1994	800	100-24	Verson	26	330	100-28	Stamtec	2022	2022
2018	2018	880	100-19	Seyi	27	110	100-29	Safan Darley	2022	2022
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Tons	MTM	Name of Press	Mfg Year	Installed
Max.	Asset #	Manufacturer		
220	100-03	Aida, Straight Side	2000	2000
500	100-06	Heim Maxi-Stamper	1997	2007
250	100-07	Accupress, Press Brake	2007	2007
800	100-08	Verson	1987	2008
200	100-1806	Minster P2	1977	2009
110	100-1814	Bliss C-Frame	1982	2009
150	100-1823	Bliss C-Frame	1982	2009
200	100-1807	Minster P2	1985	2009
800	100-09	Verson	1973	2012
440	100-12	Seyi	2014	2014
400	100-13	LCM Hydraulic	1987	2015
660	100-14	Seyi	2015	2015
660	100-15	Seyi	2016	2016
440	100-16	Seyi	2017	2017
660	100-17	Seyi	2018	2018
330	100-18	Seyi, Servo	2018	2018
880	100-19	Seyi	2018	2018
440	100-20	Seyi	2019	2019
275	100-21	Seyi	2020	2020
660	100-22	Stamtec	2020	2020
800	100-23	Verson	1994	2021
800	100-24	Verson	1994	2021
176	100-26	Seyi	2021	2021
110	100-29	Safan Darley	2022	2022
660	100-25	Seyi	2022	2022
330	100-27	Seyi	2022	2022
330	100-28	Stamtec	2022	2022

Tons	MTM	Name of Press	Mfg Year	Installed
Max.	Asset #	Manufacturer		
800	100-09	Verson	1973	2012
200	100-1806	Minster P2	1977	2009
110	100-1814	Bliss C-Frame	1982	2009
150	100-1823	Bliss C-Frame	1982	2009
200	100-1807	Minster P2	1985	2009
800	100-08	Verson	1987	2008
400	100-13	LCM Hydraulic	1987	2015
800	100-23	Verson	1994	2021
800	100-24	Verson	1994	2021
500	100-06	Heim Maxi-Stamper	1997	2007
220	100-03	Aida, Straight Side	2000	2000
250	100-07	Accupress, Press Brake	2007	2007
440	100-12	Seyi	2014	2014
660	100-14	Seyi	2015	2015
660	100-15	Seyi	2016	2016
440	100-16	Seyi	2017	2017
660	100-17	Seyi	2018	2018
330	100-18	Seyi, Servo	2018	2018
880	100-19	Seyi	2018	2018
440	100-20	Seyi	2019	2019
275	100-21	Seyi	2020	2020
660	100-22	Stamtec	2020	2020
176	100-26	Seyi	2021	2021
660	100-25	Seyi	2021	2021
330	100-27	Seyi	2021	2021
330	100-28	Stamtec	2021	2021
110	100-29	Safan Darley	2022	2022

MTM Building Additions		
Year	Sq. Ft.	Type
2005	35,000	Original Building
2006	17,500	Addition
2007	1,800	Office Addition
2010	21,000	Addition
2012	21,330	Addition
2015	20,000	Addition
2015	1,800	Office Addition
2016		Quality/Offices Room
2017	20,840	Addition
2019	34,000	Addition
2021	1,800	Addition
2021	7,200	Addition
2021		Lunch Room/Office
2023	42,500	6001 Vits Drive Facility
Total S/F	224,770	