

MTM Press Room Equipment

Tons Max.	MTM Asset #	Name of Press Manufacturer	Bolster Size	Bolster Height	Window Width	Ram Size	Maximum Upper Die Wgt.	Shut Height Min/Max	Stroke Length	Strokes Per Minute	Wired for MTM accessory	Feed Line Pass Height Min/Max	Target Feed Line Height	Coil-Line Material Thickness Range	Maximum Coil Width	Minimum Coil I.D.	Maximum Coil O.D.	Maximum Coil Weight
110	100-1814 Model	Bliss C-Frame C110	42" x 27"	44.0	C-Frame	42" x 23"	Check Press Tag	9" - 13"	8	40-80	No							
	Serial #	H69786	4" Cushion Travel															
	100-29	Safan Darley E-Brake M6891	122"				Check Press Tag	25.59" Daylight	11.81	Hand Feed	No							
110	100-1823 Model	Bliss C-Frame 5W-50495	50" x 30" 4" Cushion Travel	41.0	C-Frame	50" x 26"	Check Press Tag	12.5" - 17.5"	8	30-60	No							
	Serial #	40642841-0093																
	100-26	Seyl SN1-160-2676	29.92 x 49.21	36.5	C-Frame	22.83 x 28.35	1,200	11.81 to 15.75	7.87	30-50	No							
200	100-1807 Model	Minster P2 P2-200-25966	72" x 44" 3" Cushion Travel	42.0	22"	72" x 26"	3,000	9"-14.950"	6"	0-120	No	7" - 11.5"	9"	Mild steel .018"min. - .090 x 20" .125 x 12"	20" M.S.	18-20"	60"	10,000#
	Serial #	P2-200-72																
	100-1806	Minster P2 P2-200-22326	48" x 44"	42.0	22"	48" x 26"	2,500	9"-14.700"	4"	75-150	No	Min: 6.5"	9"	Mild steel .018"min. - .093 x 18" .125 x 12"	18" M.S.	18-20"	60"	10,000#
220	100-03	Aida, Straight Side	33" x 84"	45.0	33.5"	25.5" x 72.8"	2,600	13.37"-17.7"	5.9"	35 to 70	105-09	8" - 11.5"	11"	.018"min. - .125" x 18"	18" M.S.	20-21"	60"	10,000#
	Serial #	10520-5062									105-49			.156" x 12"				
	Model	NCS-200(1)																
250	100-07	Accupress, Press Brake	11" x 168"	36.0				16.25" Daylight	8"	Hand Feed	No							
	Serial #	9282	10" Throat Depth															
	Model	725014	10" Throat Depth															
275	100-21	Seyl SN2-250-0677	36.22 x 106.30	44.5	C-Frame	27.56 x 82.68	3,175	16.93 - 21.65	9.84	22 to 45	No			Mild steel .015"min. - .135 x 18" .187x 12" MCRS	18" M.S.	19.25"-24.5"	60"	10,000#
	Serial #	SN2-275																
	Model																	
330	100-18	Seyl, Servo SD2-300-034	41.34" x 101.57"	44.0	41.34"	31.5" x 89.76"	3,960	no spacer 18.9"-23.62" 3" spacer 15.9"-20.62 6" spacer 12.9"-17.62"	11.81"(full rev) 5" 1"	0 to 40 65 120	105-09 105-49	no spacer 10"-20" 3" spacer 7"-17" 6" spacer 4"-14"	10"	.023"min. - .187" MCRS x 30" .125" x 30" 60-KSI .250 x 18" 60-KSI	30" M.S.	20"-24"	72"	20,000#
	Serial #	SD2-330																
	Model																	
330	100-27	Seyl SAG2-300-0155	53.94 x 98.43	34.0	43.31	53.94 x 98.43	10,000	13.56-23.56	10	30 to 60	105-59			.023" Min .120 x 42" MCRS, .250" x 12" MCRS	42" M.S.	20"-24"	72"	20,000#
	Serial #	SAG2-330																
	Model																	
330	100-28	Stamtec B80146S002130	50 x 96	36.0	39.37	50 x 96	11,025	13.73-22.00	10	30 to 60	No							
	Serial #	S2-330-96-50																
	Model																	
400	100-13	LCM Hydraulic	59" x 98"	40.0	26"	59" x 98"		49.5" Daylight	39.37		No							
	Serial #	710800																
	Model	LD-P-400																
440	100-16	Seyl SAG2-400-168	55.12 x 122.05	36.0	49"	55.12 x 122.05	10,000	with 6" spacer 14"-24" w/o 6" spacer 20"-30"	12"	25 to 50	105-59	10 1/4 - 19 1/4	13"	.023" min - .125 x 36" MCRS, .187 x 30" MCRS, .250 x 24" MCRS .135 x 24" 60KSI-Y	36" M.S.	20"-24"	72"	20,000#
	Serial #	SAG2-440																
	Model																	
440	100-12	Seyl SAG-400-151	61.02 x 145.67	35.5	51"	61.02 x 145.68	15,000	with 4" sub-plate 14"-26" w/o 4" sub-plate 18"-30"	12"	20 to 50	PLC	9" - 19"	13"	.023" Min - .110 x 48" MCRS .120 x 42" MCRS, .250" x 12" MCRS	48" M.S.	20"-24"	72"	20,000#
	Serial #	SAG-440																
	Model																	
440	100-20	Seyl SAG2-400-178	55.12 x 122.05	36.0	49"	55.12 x 122.05	10,000	with 6" spacer 14"-24" w/o 6" spacer 20"-30"	12"	25 to 50	No	10 1/4 - 19 1/4	13"	.018" min - .120" .160" x 12" M.S. .188" x 6" M.S.	30" M.S.	20"-24"	60"	10,000#
	Serial #	SAG2-440																
	Model																	
440	V100-33	Seyl SAG2-400-0205	55.12 x 122.05	32.0	49"	55.12 x 122.05	10,000		12"	25 to 50								
	Serial #	SAG2-440(H)-3						14.02"-30"										
	Model																	
500	100-06	Heim Maxi-Stamp	60" x 120"	32.0	32"	60" x 120"		12"-24"	12"	30 to 60	No	Min: 11"	13"	.018" min - .187" .250" x 18" M.S. .290" x 12" M.S.	24" M.S.	20-21"	60"	10,000#
	Serial #	H-3892																
	Model	S2500XS																
660	100-15	Seyl SAG-600-115	61.02 x 145.67	31.0	51"	61.02 x 145.67	15,000	24.25"-34.25"	14.17	20 to 40	PLC	12"-24"	13"	.026" min - .156 x 48", .312 x 21" MCRS .125 x 48" 60KSI-Y, .156 x 24" 80KSI-Y .090 x 42" 80KSI-Y; 250 x 36" MCRS	48" M.S.	20"-24"	72"	20,000#
	Serial #	SAG-660																
	Model																	
660	100-17	Seyl SAG2-600-123	61.02 x 145.67	38.0	51"	61.02 x 145.67	15,000	with 8" spacer 16.25"-26.25" w/o 8" spacer 24.25"-34.25"	14.17	20 to 40	PLC	12"-24"	13"	.026" min - .156 x 48", .312 x 21" MCRS .125 x 48" 60KSI-Y, .156 x 24" 80KSI-Y .090 x 42" 80KSI-Y; 250 x 36" MCRS	48" M.S.	20"-24"	72"	20,000#
	Serial #	SAG2-660																
	Model																	
660	100-14	Seyl SAG-600-109	61.02 x 145.67 7.87 Cushion Travel	35.0	51"	61.02 x 145.68	15,000	with 4" sub-plate 14"-26" w/o 4" sub-plate 18"-30"	14.17	20 to 40	No	9" - 19"	13"	.026" min - .156 x 48", .312 x 21" MCRS .125 x 48" 60KSI-Y, .156 x 24" 80KSI-Y .090 x 42" 80KSI-Y; 250 x 36" MCRS	48" M.S.	20"-24"	72"	20,000#
	Serial #	SAG-660	110 Ton															
	Model																	
660	100-25	Seyl with SAG2-600-0144	61.02 x 145.67	31.0	51"	61.02 x 145.67	15,000	No Spacer 24.25-34.25	14.17	20 to 40	PLC	Without spacer 24-11	13"	(ZIGZAG) .023" Min - .110 x 48" MCRS	48" M.S.	20"-24"	72"	20,000#
	Serial #	SAG2-660																
	Model																	
660	100-22	Stamtec B60657S002037	55" x 144"	35.0	50"	55" x 144"	13,228	with 9.13 spacer 14.85"-24.85" w/o spacer 23.98"-33.98"	13.98	25 to 45	PLC	9" - 19"	13"	.026" min - .156 x 48", .312 x 21" MCRS .125 x 48" 60KSI-Y, .156 x 24" 80KSI-Y .090 x 42" 80KSI-Y; 250 x 36" MCRS	48" M.S.	20"-24"	72"	20,000#
	Serial #	S2-660-144-55																
	Model																	
660	V100-32	Seyl SAG2-600-0156	61.02 x 145.67	32.0	51"	61.02 x 145.67	15,000	16.26"-34.25"	14.17	20 to 40	PLC	7"-23"	13"	.015" min - .156 x 48" MCRS .250 x 24" MCRS	48" M.S.	20"-24"	72"	20,000#
	Serial #	SAG2-660(S)-5																
	Model																	
660	V100-34	Seyl SAG2-600-0162	61.02 x 145.67	32.0	51"	61.02 x 145.67	15,000	16.26"-34.25"	14.17	20 to 40	PLC	7"-23"	13"	.015" min - .156 x 48" MCRS .250 x 24" MCRS	48" M.S.	20"-24"	72"	20,000#
	Serial #	SAG2-660(S)-5																
	Model																	
800	100-08	Verson 28472	60" x 108" 10" Cushion Travel	33.0	39"	60" x 108"	20,950	13"- 27"	20	12 to 24	No	8" - 17.5"	13"	.230" .312" x 20" .030" min.	30"	20-21"	60"	16,000#
	Serial #	S2-800-108-60T	Cushion cap: 41.6 tons															
	Model																	
800	100-09	Verson 24411	54" x 120" 7" Cushion Travel	31.0	32"	54" x 120"	11,400	23"-35"	14	20	No							
	Serial #	S2-800-120-54	Cushion cap: 22.6 tons															
	Model																	
800	100-23	Verson 28955	60" x 120" 8" Cushion Travel	34.0	44"	60" x 120"	34,000	16"- 40"	20	10 to 40	No							
	Serial #	U38-12	2-Cushions: 56.7 tons															
	Model		Combined capacity : 113.4 tons															
800	100-24	Verson 29192	60" x 120" 8" Cushion Travel	33.5	44"	60" x 120"	34,000	16"- 40"	20	10 to 40	No							
	Serial #	U38-12	2-Cushions: 56.7 tons															

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1320	Serial #	SAG2-1320												.312 x 12" 100 k				
	Model	SAG2-1100-S-5																

Various MTM Equipment						
Equipment Type	Manufacturer	Name of	X-Travel	Weight Capacity	Y-Travel	Z
Largest Blanchard			4" x 48" Diameter	3000 lbs.		
Largest Lathe			27" Diameter x 42" B.C.			
Largest Surface Grinder			17"	3300 lbs.	24"	60"
Largest Mill			80"	10,000 lbs.	150"	28"
Heat Treat Oven			18" wide		12" Height	36" Deep
Mits-MV4800 WEDM			31.5"	6600 lbs.	23.6"	20.1"
Mits-MV2400 WEDM			23.62"	3300 lbs.	15.75"	11.81"
Mits-MV1200R WEDM			15.7"	1100 lbs.	11.8"	8.7"
Flow M3 4020b Waterjet			144"	14,000 lbs.	72"	8"
Bystronic BySmart 3015 Fiber Laser 12Kw			60"	4050 lbs.	120"	
Bystronic BySmart 3015 Fiber Laser 12Kw			60"	4050 lbs.	120"	

Note: Subplate/Riser available for presses to adjust Shut Heights - 10.5 x 54.0 x 116.0

Approximate Largest Tool Capability	Width	Length	Weight/LBS.
Size	76"	181"	35,000 lbs
MTM Crane Capacity			25 Tons
Hoist Fork Truck-Largest			35,000 lbs

Robotic Wire Welder			
Name of Manufacturer	X Travel	Y Travel	Z
Lincoln E096-01 E-Cell	24"	24"	36" = Z
Lincoln XHS-CM	48"	96"	2000 lb=Payload
Lincoln XHS-CM	48"	96"	2000 lb=Payload
Lincoln XHS-CM	48"	96"	2000 lb=Payload

Cinch Nut Machines			
Name of Manufacturer	MTM Asset #	Qty	Size
MDS AutoRiv	105-09	2 each	M8 and 7/16
Fasten8	105-49	2 each	M8 and 7/16
MDS AutoRiv	105-59	3 stud 1 nut	1/4 stud and nut
PemSerter Series 4	Multiple	1	M2.5 to M6/ #2-56 to 1/4
Haeger 824MSP-5e	Multiple	1	M3-6 to -25

MTM CMM Equipment			
Name of Manufacturer	X Travel	Y Travel	Z Travel
Brown & Sharpe 7107	27.6"	39.4"	26"
Table Size	30"	65"	
8-Foot Faro Arm	48"	48"	48"
9-Foot Faro Edge Arm with Laser Line Probe	54"	54"	54"

Parts Washer			
Name of Manufacturer	Max Part Width	Max Height	Belt Speed
Stoelting	17.5"	5"	10 fpm
Integrity 4-Stage Washer	30"	12"	0-10 fpm
Integrity 4-Stage Washer	48"	12"	0-10 fpm